The teachers need to mark their column addition calculations.   Can you work out what the correct answers should be?

1.
$$\begin{array}{r} 2\ 7\ 6 \\ +\ \ 3\ 6\ 8 \\ \hline 5\ 3\ 4 \end{array}$$

2.
$$\begin{array}{r} 5\ 8\ 6 \\ +\ \ 2\ 7_{1}\ 9 \\ \hline 7\ 6\ 5 \end{array}$$

3.
$$\begin{array}{r} 1\ 8\ 2 \\ +\ \ 4_{1}\ 4_{1}\ 9 \\ \hline 6\ 4\ 1 \end{array}$$

4.
$$\begin{array}{r} 4\ 6\ 8 \\ +\ \ 1_{1}\ 5_{1}\ 9 \\ \hline 6\ 2\ 8 \end{array}$$

5.
$$\begin{array}{r} 3\ 7\ 5 \\ +\ \ 2_{1}\ 2_{1}\ 7 \\ \hline 6\ 0\ 2 \end{array}$$

6.
$$\begin{array}{r} 3\ 7\ 4 \\ +\ \ 2\ 7_{1}\ 3 \\ \hline 5\ 5\ 7 \end{array}$$